

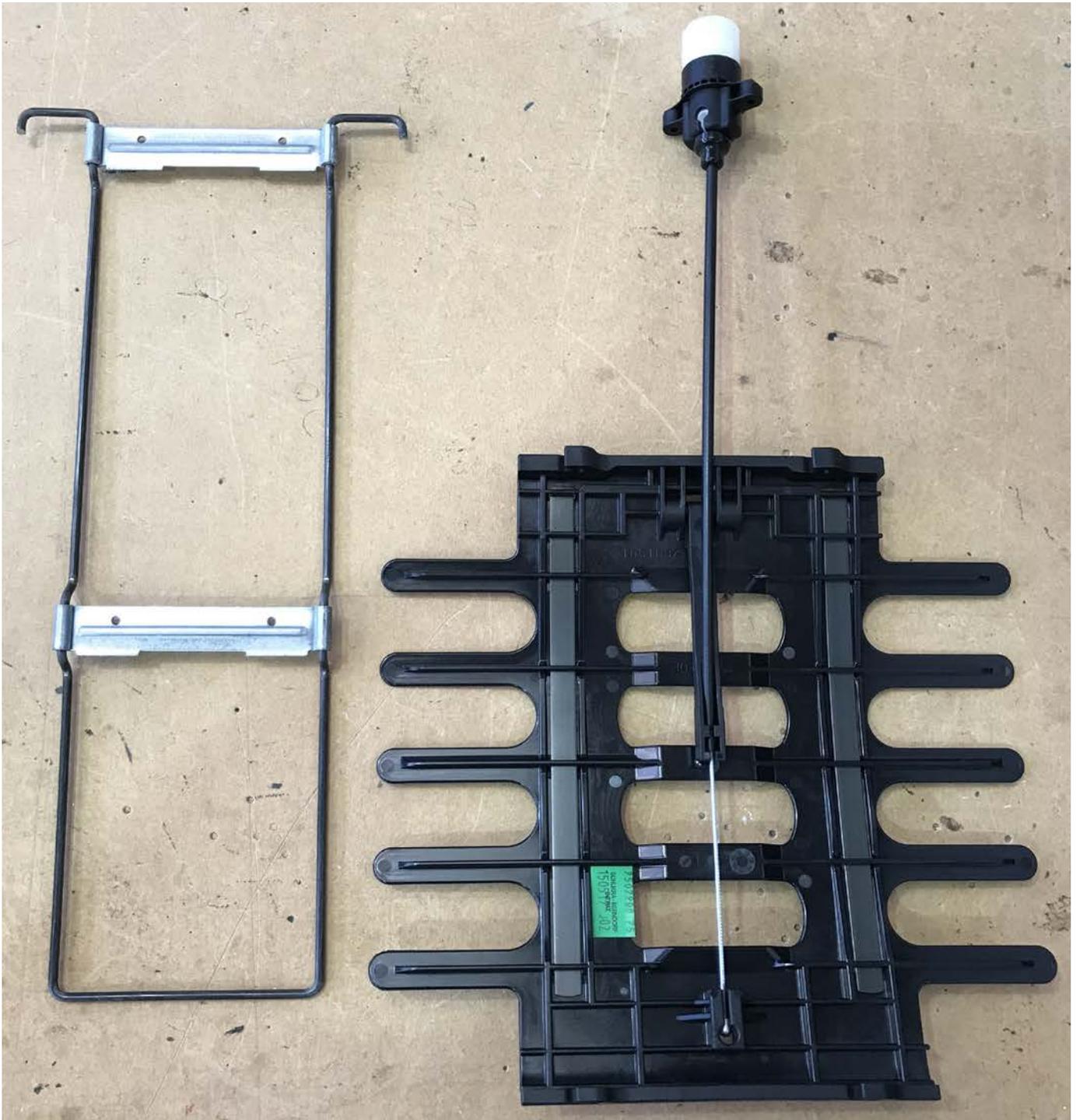
# New Lumbar Assembly

Aftermarket fitting instructions

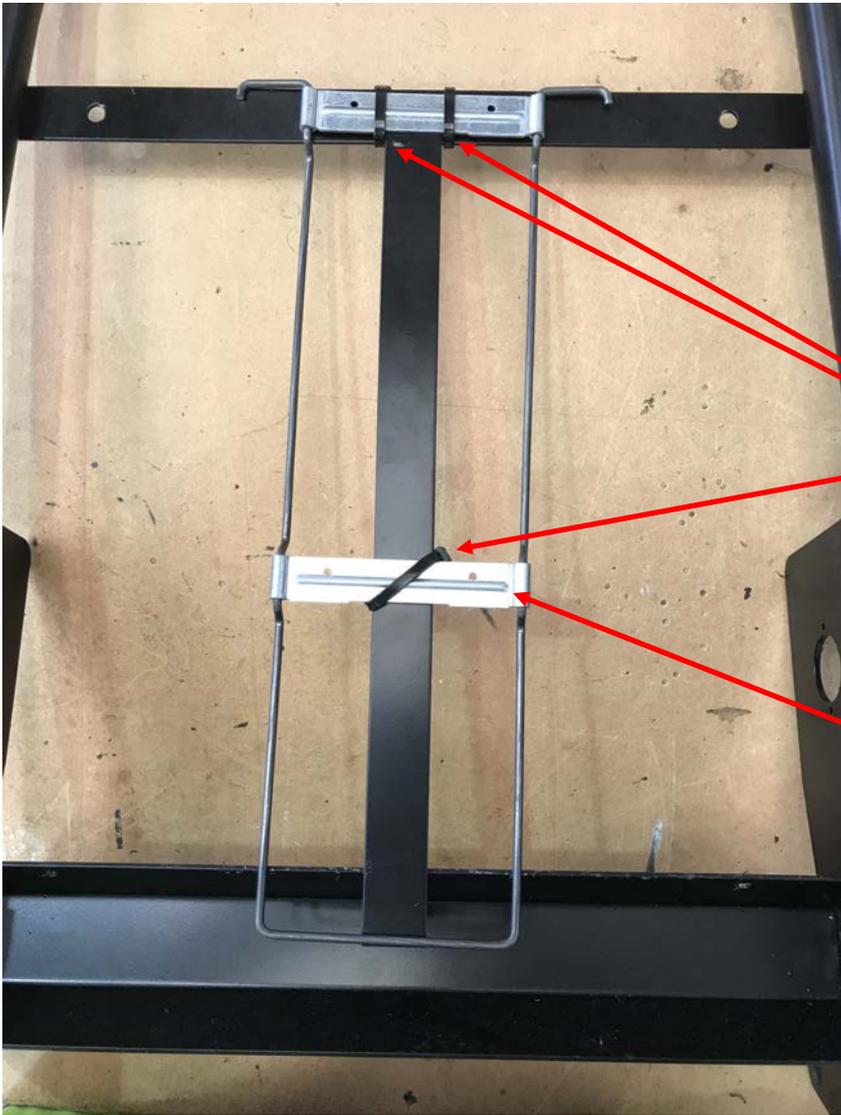
June 2017

# CHAPMAN

EST. 1901



In December 2016 we were notified by our supplier that the old design lumbar assembly we were using was no longer going to be produced. After testing numerous samples, the image above shows the 2 parts of the lumbar assembly that we now fit to all new seats and from June 2017 we will supply to the aftermarket (with the relevant fixings).



Fit the wire frame on to the back of the squab frame and secure with cable ties in the 3 positions shown here. The central raised section should be UP at this point.

Cable ties

Central raised section



If you are fitting the wire frame to a frame that features an integral headrest, ensure the top section of the wire frame is pushed through to the front of the headrest frame before attaching cable ties



Next take the lumbar assembly and slide on to the wire frame from the **FRONT** of the seat frame. Ensure the adjuster actuator wire is pointing **UP** and is loose enough to allow it to be fitted on either the left or right-hand side of the squab frame as required.

The lumbar assembly has 4 points that slide on to the wire frame and will click-fit into position



The fitted lumbar assembly should look like the picture on the left. This is shown with the adjuster wire ready to fit into the right-hand side of the squab frame.

The fixings kit that comes with the lumbar assembly will allow the adjuster actuator to be fitted to the older “wide” frames or the current narrow version of the Nova Urban seat range.

The next 2 pages show further images of the fitted assembly and the full kit breakdown with all fixings required.

**For further assistance, please call Chapman on 0845 838 2305.**



Front of squab frame on integral headrest type showing wire fitting.



Front of squab frame on integral headrest type showing wire fitting with cable ties fitted.



Rear of squab frame on integral headrest type showing wire and cable ties fitted.

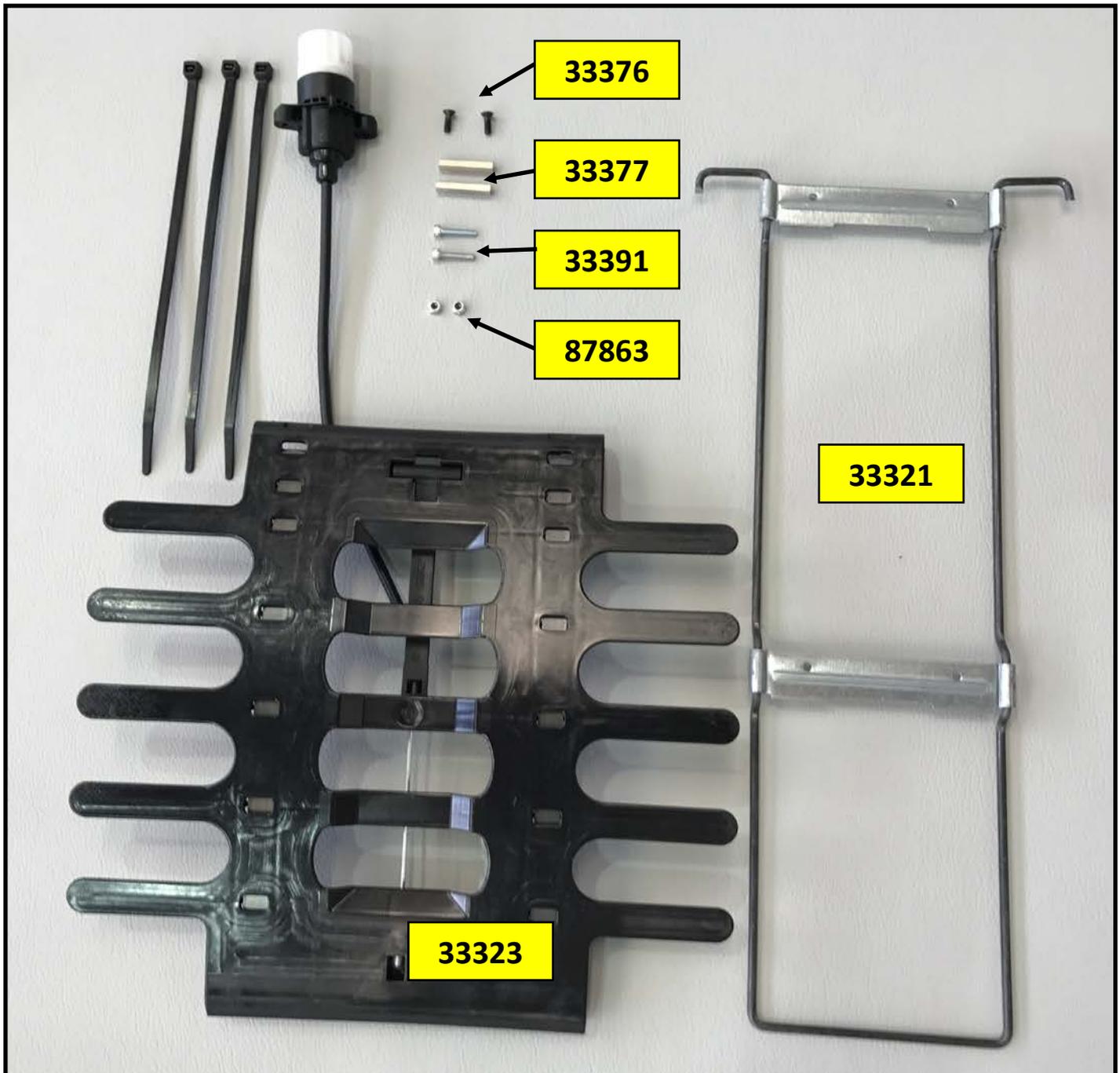


Central section of wire frame fitted to rear of squab frame



Rear view of squab frame with lumbar assembly completely fitted including actuator wire.

# New Lumbar Kit (Spares part 33320)



## Kit contains the following parts:

33321	Wire Frame	Qty 1
33323	Lumbar Support Frame	Qty 1
33376	M3 x 0.5 x 6mm CSK Screw	Qty 2
33377	M3 x 25mm Hex Spacer	Qty 2
33391	M3 x 16mm Cap Head	Qty 2
87863	M3 Nyloc Nut	Qty 2